

Norton Commando Luggage System 06-7270/71

Mounting of Side Frames

Front Top Mounting:

Attach the top mounting point to the rear of the top suspension bolt (which carries the seat nut) using the original nut. Do not tighten nut down yet. This holds the side frame so you can work on the bottom mounting with the side frame held in position.

Front Bottom Mounting:

Outboard the „Z“-plate where the silencer is mounted. On Roadster systems remove the silencer as it hinders access to the bolts. On early Fastbacks the big hole takes the pillion footrest; on all later models use the 3/8" allen screws as the original hexagon heads will not fit into the hole (see picture). On all other mounting points re-use the original nuts and bolts, leaving the washers off.



Now tighten down all bolts, using Loctite or similar on the nuts. On Roadster systems re-install the silencers, but mind if there is enough clearance between silencer and the bottom carrier mounting points. If necessary use washers between silencer bracket and silencer to get the necessary

Top Rear Mounting:

Fit the clips supplied with the carrier over the rear frame loop, flat side outwards, taking care to go under the electrical leads to the rear light rather than clamping them down. The adapter plates go in front of the carrier. Fix the adapter plates and, if you bought a pannier set, the lock plates included behind the carrier frame, using the allen screws M6x20mm, washers and locknuts supplied. (see picture). Do not tighten down yet.



Fix the adapter plate to the clip using the M6x20mm hexagon screw with the 6.4x18mm washer and an M6 locknut.

Installation of the rear carrier:

Attach the carrier to the side frames inside the ears of the side frame, using the hexagon bolts M6x18mm with washers and M6 locknuts.

Now tighten all bolts and nuts fully, checking the position of the whole system on the motorcycle.