



# Andover Norton

We are the only supplier of Commando & Dominator parts made using the original factory drawings. Our products are mostly made in England to original specification. We also offer Norton Rotary spares, factory service manuals & literature for **NORTON** and **TRIUMPH** motorcycles.

**INSIST ON GENUINE FACTORY PARTS PACKAGED WITH OUR A.N. LOGO**



### Static Timing.

Without the engine running, look through the primary side inspection cover and set the engine at 31 degrees advance. Undo the two pillar screws & turn the green plate until the red dot is central in this hole.

If the red dot can't be seen it's because the engine is set using the wrong rotor mark. (There are two).

### Strobe Timing.

Start the bike. Hold the revs at 3,000. Point the strobe through the primary side inspection cover and note the degree reading on the timing plate. It should be 29 degrees. If the timing is retarded (i.e. below 29), loosen the two pillar screws and turn the green plate clockwise very slightly and take another strobe reading. If it is advanced (i.e. above 29) turn the plate anti-clockwise very slightly & take another reading. Tighten the pillar screws when the reading is correct.



A summary of Pazon Surefire ignition timing for a 1972 Commando